

**Peltier, Hannah**

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**From:** Torrence, Rufus  
**Sent:** Wednesday, May 22, 2013 1:41 PM  
**To:** rstrain@reawire.com  
**Cc:** Stowe, Matt; Peltier, Hannah  
**Subject:** AR0021580 AFIN 47-00209 ARP000020 Algonquin Industries Division Compliance Assurance Visit  
**Attachments:** AGQ Insp 20130417.doc; AGQ Lab Report.doc



May 15, 2013

Ricky Strain, Plant Manager  
Algonquin Industries Div  
1800 Highway 61 South  
Osceola, AR 72370

Re: April 23, 2013 Site Visit for Compliance Assurance: Inspection  
(AR0021580, Tracking No. ARP000020, AFIN 47-00209)

Dear Mr. Strain:

Part of ADEQ responsibility to EPA is to ensure that inspections of industries regulated by categorical pretreatment standards (40 CFR Part 405 – 471) are performed on a periodic basis. These industries are referred to as Categorical Industrial Users (CIUs) if they discharge the regulated wastewater into the local Publicly Owned Treatment Works (POTW). In accordance to 40 CFR 403.12(e), these CIUs must submit periodic reports to the Control Authority (ADEQ or Department) and in accordance with 40 CFR 403.8(f)(2)(v) the Control Authority must inspect them at least bi-annually.

Please thank your staff for taking the time to show me around your facility on Tuesday (April 23, 2013). I enjoyed seeing the copper and aluminum wire drawing/extrusion operations again. AGQ makes copper and aluminum wire from 1/2" to 1" diameter rods by drawing or extruding the rods through a series of dies to produce the wire. AGQ uses contact cooling water to cool the wire during the operations. The final wire is used for electrical purposes (conductors, transformers, etc.). AGQ also has several extruders which are capable of infinite array of shapes and diameters. AGQ has three aluminum extruders and one copper extruder. These extruders are referenced in the semi-annual reports by the trade name (Conform 500, 350, 315 & 300).

AGQ must comply with the published standards by calculating "equal" limits for each semi-annual report submitted to ADEQ. Note that "equal" limits are based on the actual production and flows in the previous six month period while most permits contain "equivalent limits" (based on the highest normal production rate over a five year period).

The primary objective of my visit was to verify that the processes have not change significantly since my last visit in March 2011. AGQ currently has ten (10) regulated streams in the Osceola facility.

ADEQ had authorized AGQ to composite similar processes which fall under one subcategory (for example, AGQ has several "conforming" operations; all of which fall under one subcategory C--Extrusion/Pressure Heat Treatment). AGQ was to take one "composite" sample for these operations in lieu taking a single sample for all operations. Presently, AGQ has elected to sample at five (5) locations throughout the plant. Based on my observations, the schematic dated March 31, 2011 appears to be correct with current operations. The Department updated the schematic to show the current status of each operation.

During my recent visit AGQ confirmed the options to haul off-site or discharge to the POTW streams with low flows. Therefore, AGQ must continue to report production rates, flows, allowable limits and actual discharge concentrations to ADEQ for all streams with current or planned discharge to the POTW. AGQ is currently correctly reporting lab concentrations and "allowable limits" to ADEQ as agreed.

AGQ was compositing the samples but not "compositing/combining" the allowable mass of pollutants. In other words, the math model should simulate that all the similar wastewater (excluding the recirculating water from the pond & die cleaning wastewater) is a "single stream" or "single batch" discharge. The math model should simulate that all three published allowable copper operations mass discharge [§468.14(k), §468.14(m) & §468.14(e)] of each pollutant is in a "single tank" that contains all the wastewater from the previous six months of operation. The model should simulate the same for the Aluminum operations [§467.35 Press Heat wastewater]. AGQ was to compare the composited lab results with the "combined" allowable concentrations. Based on the Department guidance, AGQ is calculating limits correctly and the Department will allow AGQ to continue to calculate these limits for individual processes as "allowable limits".

If the last semi-annual report (measured concentrations) indicated compliance with all the streams/batches "allowable limits", AGQ may elect to discharge to the POTW from these operations without additional testing.

AGQ has all the production and flow data on Excel spreadsheets. The main source of cooling water comes from recirculating water that is cooled in a concrete pond; the volume in the recirculating system is approximately 80,000 gallons. In the past AGQ's plant engineer has been determining "off-pounds" for the regulated operations correctly. Because the plant engineer was not available for this visit, I was not able to make this determination again. Nonetheless, I want to thank Ms. Vivian Avaios (Human Resources Mgr) for assisting me in the absent of the plant engineer.

During my visit in April 2013, I took a sample of wastewater from the pond recirculating system. ADEQ lab has analyzed this wastewater sample. A copy of the analysis is attached. The ADEQ lab report shows that AGQ is compliant with the limits calculated by the Department for the March 2013 semi-annual report.

During the Pre-Inspection meeting in March 2011, AGQ indicated concern about the proper categorization of the "Solution Heat Treatment" operations. Since AGQ has not changed these operations, the "Solution Heat Treatment" operations will be regulated as shown in Section 5.A (page 5) in AGQ's (previously referred to as Southwire Specialty Products) Baseline Monitoring Report dated 1-31-97 (available for public inspection on ADEQ website).

During the Exit Interview in March 2011, AGQ confirmed that the Osceola facility did not have a slug plan. Previous inspection report indicated that AGQ had no floor drains in the plant. However, AGQ does have a floor drain in the Die Cleaning room. A berm across the entrance will not prevent spills in the die cleaning room from entering the POTW. AGQ must either permanently plug this drain, install a removable plug or install a stand-pipe.

During the Exit Interview in April 2013, I indicated that AGQ (similar to most industries in the USA) has taken a number of “green” initiatives. By substituting soap-based lubricants for petroleum-based lubricants, AGQ has not only eliminated the source of toxic organics but also eliminated “leaching”. Leaching causes the metal concentrations in wastewater to increase significantly. Petroleum-based lubricant tend to be acidic and causes leaching while soap-based lubricants causes no leaching. In conclusion, substituting petroleum-based lubricants for soap-based lubricants not only eliminates the source of toxic organics but also lowers the metal concentrations in wastewater. Consequently, the Department has agreed to allow the O&G alternative limit in lieu of testing for toxic organics as long as AGQ continues to use soap-based lubricants.

If you have any questions or concerns, please contact the Department at (501) 682-0626 or by email at [torrence@adeq.state.ar.us](mailto:torrence@adeq.state.ar.us)

Sincerely,



Rufus Torrence, Pretreatment Engineer  
Water Division

Attachments: ADEQ Lab Report  
Algonquin’s Inspection Report 20110321

## Pretreatment Industrial Inspection

### Facility Information

Facility Name: <i>Algonquin Industries Division</i>	Site Address: <i>1800 Highway 61 South</i>
<i>Osceola Plant</i>	<i>Osceola, AR 72370</i>
Signatory Authority (Name & Title): <i>Ricky Strain, Plant Manager</i>	
Phone: <i>(870) 563-5207</i>	Mailing Address (if different): <i>P O Box 643</i>
Fax: <i>(870) 563-1207</i>	<i>Osceola, AR 72370</i>
Address: <i>(same)</i>	Corporate Owner Name and address (if applicable):
	<i>Rea Magnet Wire</i>
Phone: <i>(same)</i>	<i>3600 E. Pontiac Fort Wayne, IN 46803</i>
Fax: <i>(same)</i>	Phone: <i>(260) 421-7321</i>
Contact Person (Name & Title): <i>Vivian Avalos,</i>	Fax:
<i>Human Resource Manager</i>	Corporate CEO: <i>Larry Bagwell</i>
e-mail:	e-mail:
Facility Permit # <i>ARP000020</i> AFIN <i>47-00209</i>	Last Inspection Date: <i>March 21, 2011</i>

POTW (City) IU discharges to: <i>City of Osceola</i>	POTW's NPDES # <i>AR0021580</i>
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Industrial Classification:	<input checked="" type="checkbox"/> Categorical	<input type="checkbox"/> Significant
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If Categorical, list which CFR #(s) the facility is subject to: *40 CFR Parts 467 & 468*

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A. General Information		
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C. Additional Comments		
III. Attachments	"Yes" indicates item exists at the facility and attachments will be included	
	"No" indicates item does not exist at the facility and attachments aren't necessary	
A. Industrial Processes	yes <input checked="" type="checkbox"/> no <input type="checkbox"/>	Page of
B. Pollution Prevention Activities	yes <input checked="" type="checkbox"/> no <input type="checkbox"/>	Page of
C. Pretreatment System ( <i>Not Applicable</i> )	yes <input type="checkbox"/> no <input type="checkbox"/>	Page of
D. Chemical Storage	yes <input checked="" type="checkbox"/> no <input type="checkbox"/>	Page of
E. Spill/Slug Control Plan ( <i>Not Applicable</i> )	yes <input type="checkbox"/> no <input type="checkbox"/>	Page of
F. Self-Monitoring	yes <input checked="" type="checkbox"/> no <input type="checkbox"/>	Page of

Comments : *The primary objective of this visit is to verify no significant changes in plant operation since last visit.*

Inspector's Name (Print): *Rufus Torrence*

Signature:



IU Rep's Name (Print): *Vivian Avalos*

Signature:

*Not Applicable*

Date and Time Inspection Ended: *April 23, 2013 @ 2:10 pm*

<b>I. Summary of Inspection</b>			
<b>A. Inspection and Objective (Complete Before Inspection)</b>			
<input type="checkbox"/> Permit Renewal	<input checked="" type="checkbox"/> Bi-Annual	<input type="checkbox"/> Spill/Slug	<input type="checkbox"/> Unscheduled
<input type="checkbox"/> New Construction	<input type="checkbox"/> Noncompliance	<input type="checkbox"/> Follow-up	<input type="checkbox"/> Complaint
Inspection Objective(s)		<i>Compliance Assurance</i>	
Checklist of items to be reviewed and/or visually inspected:			
<input checked="" type="checkbox"/> Pre-inspection Meeting	<input type="checkbox"/> Permit Conditions	<input checked="" type="checkbox"/> Safety Concerns	
<input checked="" type="checkbox"/> Process Inspection	<input type="checkbox"/> Pretreatment Process	<input type="checkbox"/> TOMP	
<input type="checkbox"/> Chemical Storage	<input checked="" type="checkbox"/> Discharge point(s)	<input type="checkbox"/> Spills/Slug Control Plan	
<input type="checkbox"/> Records Review	<input type="checkbox"/> RCRA information	<input checked="" type="checkbox"/> Process/Flow/Pretreatment Schematics	
<input checked="" type="checkbox"/> IU sampling procedures	<input type="checkbox"/> Flow/pH Meter(s)	<input type="checkbox"/> Calibration Records	
<input type="checkbox"/> MSDS Inventory List	<input type="checkbox"/> New MSDS	<input checked="" type="checkbox"/> Pollution Prevention Activities	
Comments: <i>Algonquin main cooling system recirculates water from an exterior basin. This recirculating system has a volume of approximately 80,000 gallons. The other cooling streams are de minimus, generate only a few gallons per year and this wastewater is hauled off-site (not discharge to POTW). While the recirculating wastewater is always discharged to the POTW, Algonquin wants the option to discharge all streams to the POTW.</i>			
<b>B. Inspection Analysis</b>			
Were there any deficiencies/violations identified and noted during the inspection? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No			
Provide a brief narrative of deficiencies/violations or other concerns in the following areas:			
Records Review			
Process Area(s) : <i>Protect POTW from possible spills in the Die Cleaning Room</i>			
Pretreatment System			
Self Monitoring Procedures:			
Diversion/Sewer Meters			
Spill/Slug Control Plan			
Sampling Point:			
Chemical Storage			

<b>II. Pre-Inspection Meeting</b>			
<b>A. General Information</b>			
Date and Time Inspection Started: <i>April 23, 2013 @ 12:50 pm</i>		SIC code(s): <i>3354, 3355, 3357</i>	
IU Reps/Titles		Control Authority Reps/Titles	
<i>Ricky Strain, Plant Mgr</i>		<i>Rufus Torrence, ADEQ Engineer</i>	
<i>Vivian Avalos, HR Mgr.; Diane Winter, Maint. Supv</i>			
End product(s): <i>Non-Ferrous Wire</i>		Approx. # of units produced: <i>N/A</i>	
Days of Operation: <i>M thru F</i>		Days of Production (if different): <i>(same)</i>	
Hours of Operation: <i>24 hrs/day</i>		Hours of Production (if different): <i>(same)</i>	
Shift 1, hrs.: <i>7am</i> to <i>5pm</i>	Shift 2, hrs.: <i>9pm</i> to <i>7 am</i>	Shift 3, hrs.: <i>5pm</i> to <i>1 am</i>	
# of Employees: <i>91</i>	Peak Mos.: <i>N/A</i>	"Off" Mos.: <i>N/A</i>	
Are there any scheduled plant shutdowns? Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> N/A <input type="checkbox"/> If yes, when?			
Are there designated plant clean-up days? Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> N/A <input type="checkbox"/> If yes, when?			
Is the facility currently in compliance with all pretreatment reporting requirements and limits? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>			
If No, explain:			
Are there any Special Entry Procedures for the Discharge/Sample point locations? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>			
If Yes, explain: <i>Safety Shields</i>			
Are there any Safety Concerns or Identified Hazards that the inspector should be aware of: <input type="checkbox"/> Yes. <input checked="" type="checkbox"/> No			
If Yes, explain:			
Has there been any changes since the last inspection regarding the following items:			
Plant/flow/process layout? Yes <input type="checkbox"/> No <input type="checkbox"/> If yes, obtain copy of updated schematic for facility file.			
Processes? Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> If yes, explain:			
Production Levels? Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> If yes, explain:			
Raw materials? Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> If yes, explain:			
Flow rates? Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> If yes, explain			
Are regulated and non-regulated wastestreams combined? yes <input type="checkbox"/> no <input checked="" type="checkbox"/>			
Prior to Pretreatment System? yes <input type="checkbox"/> no <input type="checkbox"/> N/A <input checked="" type="checkbox"/>			
If Yes, was the CWF used to calculate limits? yes <input type="checkbox"/> no <input type="checkbox"/> N/A <input checked="" type="checkbox"/>			
Prior to connection to the POTW sanitary sewer? yes <input type="checkbox"/> no <input checked="" type="checkbox"/> N/A <input type="checkbox"/>			
At connection to sanitary sewer? yes <input type="checkbox"/> no <input checked="" type="checkbox"/> N/A <input type="checkbox"/>			
Production and flows verified for Production-Based Standards? yes <input type="checkbox"/> no <input type="checkbox"/> N/A <input type="checkbox"/>			
What is the current avg. production rate and process flow?			
Is the prod. rate or flow substantially different (+/- 20%) from those used in calculating limits? yes <input type="checkbox"/> no <input type="checkbox"/>			
<i>Not Applicable; Algonquin must comply with the published standards.</i>			

<b>B. Facility Permits</b>		
Permit Type	Permit No.	Expiration Date
Air	<i>1333-AR-05</i>	
RCRA	<i>ARD0587011604</i>	
NPDES	<i>ARR00B069</i>	
Other		
<b>C. Additional Comments</b>		
(Note which section or attachment comments are regarding)		
<i>1. Some conform wastewater is hauled off-site; therefore, Algonquin must show “zero-discharge” for these wastestreams (see note 3 below).</i>		
<i>2. Contact Cooling Water and Non-Contact cooling water cannot be purposely diverted to a surface discharge. Algonquin may not use “surface discharge” as a contingent plan without first applying for an NPDES Permit.</i>		
<i>3. Some conform wastewater is actually a “0.0” discharge (in other words, an intermittent discharge); therefore, Algonquin must continue to report any flow from these conforms to ADEQ.</i>		
<i>4. Algonquin has a 40 CFR 463 Plastic Molding and Forming operation to secure plastic coating to some wire.</i>		
<i>5. The sludge on the bottom of the concrete pond is periodically hauled away by “Roto Rooter”. The pond has a baffle around the pump intake to prevent the sludge from entering the recirculating water. When the pond water is released to the POTW, the level is lowered to the top of the baffle. The remaining water and sludge is hauled off-site by “Roto Rooter” in vaccum trucks.</i>		
<i>6. The extruder are manufactured by an English company (BWE) the term “Conform” is a trademark.</i>		
<i>7. EPA Al &amp; Cu forming model operations were based on petroleum lubricants which usually have a pH below 7.0. Algonquin is actually using soap-based lubricants which usually have a pH above 7.0. Since the toxic organics in EPA model operations came from the petroleum lubricants and acidic water leaches metal ions from the cu &amp; al wire, historically, Algonquin has no toxic organics and only domestic levels of metals in the wastewater discharged to the POTW because alkaline water does not leach metal ions.</i>		

**Attachment A: Industrial Process(es)**

List process(es) generating wastewater. Note if it's categorical (federally regulated w/pretreatment limits) or not

1. <i>Solution Heat Treatment</i>	Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	4. <i>Clean/Etch Bath</i>	Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>
2. <i>Core Die Cleaning</i>	Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	5. <i>Clean/Etch Rinse</i>	Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>
3. <i>Pressure Heat Treatment CCW</i>	Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	6. <i>Pickling &amp; Extrusion Heat Trt</i>	Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>

Were processes visually inspected? Yes  No  N/A

Brief description of process(es):

*Algonquin receives large rolls of Aluminum and Copper rods. These rods are drawn through dies to wire of various diameters.*

General observations of facility's indoor housekeeping: *Good*

General observations of area outside facility's building: *Good*

Check all sources of wastewater being discharged into the City's collection system. Indicate avg. gal/day, measured (M) or estimated (E). If batch (B) discharged, list frequency and volume (1000 gal/month, e.g.).

<input checked="" type="checkbox"/> Process Rinse Overflows	<input type="checkbox"/> Equip. Cleanup	<input type="checkbox"/> Floor Cleanup	<input type="checkbox"/> Spent Bath Solutions
<input type="checkbox"/> Product Cleaning	<input type="checkbox"/> Forklifts Maint./Wash	<input type="checkbox"/> Tank Dragout	<input type="checkbox"/> Air Pollution Devices
<input type="checkbox"/> Boiler Blowdown	<input type="checkbox"/> Spent Rinse Tanks	<input type="checkbox"/> Equipment Coolants	<input type="checkbox"/> Non-Contact Cooling Water
<input type="checkbox"/> Stormwater	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

List Major Raw Materials and Chemicals used:

Check Waste Stream Pollutants of Concern from Process(es)

<input type="checkbox"/> BOD	<input checked="" type="checkbox"/> CN <sup>-</sup>	<input checked="" type="checkbox"/> Metals (List) <i>Cr, Cu, Pb, Ni &amp; Zn</i>	<input type="checkbox"/> Solvents (List)
<input type="checkbox"/> TSS	<input type="checkbox"/> Cl <sub>2</sub>		
<input checked="" type="checkbox"/> O&G	<input type="checkbox"/> S <sup>-</sup>		
<input type="checkbox"/> pH	<input type="checkbox"/>		

Are there floor drains in the Process area?  Yes  No If yes list number and the location of all floor drains:



**Attachment B: Pollution Prevention (P2) / Recycling Activities**

Does the facility have a written P2 Plan? Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>	
Does this facility practice P2? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	
Environmental Management System in place? Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>	
ISO Certified? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> <i>ISO 9001 Certified.</i>	
Written Standard Operating Procedures? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	
Explain:	
Preventative Maintenance Program Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> (hydraulic systems, valves, pumps, etc)	
Explain:	
Water Reuse: Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	
Explain: <i>Water recirculates from processes to external pond.</i>	
Cost Accounting to Track Savings: Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>	
Explain:	
Inventory Control / "Green Purchasing": Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> (lean manufacturing/"env. friendly purchasing", etc)	
Explain:	
Employee Training: Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	
Explain:	
Spent Solvent Reclamation? Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>	
Explain:	
Recycle Paper, Aluminum, Boxes, and Pallets? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	
Explain:	
Recycle Waste Oil, Solvents, and Lubricants? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	
Explain: <i>Recycle used oil</i>	
Other Activities	
P2 Equipment/Practices in use:	
<input type="checkbox"/> Overflow Alarms	<input checked="" type="checkbox"/> Aqueous Cleaning Solutions
<input type="checkbox"/> Fog Spray Rinsing	<input type="checkbox"/> Countercurrent Rinsing
<input type="checkbox"/> Dragout Collection Trays	<input type="checkbox"/> Seal-Less Pumps
<input checked="" type="checkbox"/> Air Jets to Blow Parts Dry	<input type="checkbox"/> Secondary Containment of Process Solutions
<input type="checkbox"/> Aqueous Paint Stripping Solutions	<input type="checkbox"/> Bead Blasting to Remove Paint
<input type="checkbox"/> Water Soluble Cutting Fluids	<input type="checkbox"/> Recycle Overspray
<input type="checkbox"/> In-Process Recycle (Ion Exchange, Reverse Osmosis)	<input type="checkbox"/> Conductivity Meters
<input type="checkbox"/> Dead Rinse Tanks	<input type="checkbox"/> Bath / Rinse Filtration

**Attachment C: Pretreatment System**

Are wastestreams segregated before pretreatment?  Yes  No  N/A  
 Are they pretreated prior to discharge to the sanitary sewer?  Yes  No  N/A  
 Was the pretreatment system visually inspected during this visit?  Yes  No  N/A

Check which of the following are utilized for pretreatment prior to discharge to sanitary sewer: **Not Applicable**

<input type="checkbox"/> Dissolved air floatation	<input type="checkbox"/> Membrane Tech.	<input type="checkbox"/> Ion Exchange	<input type="checkbox"/> Biological Treatment
<input type="checkbox"/> Centrifugation	<input type="checkbox"/> Flow Equalization	<input type="checkbox"/> Ozonation	<input type="checkbox"/> Chlorinating
<input type="checkbox"/> Chemical Precipitation	<input type="checkbox"/> Oil/Water Separation	<input type="checkbox"/> Reverse Osmosis	<input type="checkbox"/> Grit Removal
<input type="checkbox"/> Sludge Filter Press	<input type="checkbox"/> Grease Trap	<input type="checkbox"/> Screen	<input type="checkbox"/> Solvent Separation
<input type="checkbox"/> pH Adjustment	<input type="checkbox"/> Sand Trap	<input type="checkbox"/> Sedimentation	<input type="checkbox"/> Silver Recovery
<input type="checkbox"/> Belt/Disk Oil Skimmer	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Provide Brief Description of Pretreatment System (leaks, cleanliness, equipment not in working order):

**Not Applicable**

Does the description match the schematic currently on file?  Yes  No  N/A

System Operator(s) Name: **Not Applicable**

Does discharge permit require licensed operator?  Yes  No  N/A

Is the System Operator(s) licensed by the State of Arkansas (per Reg. # 3)?  Yes  No  N/A

List Name(s) and License classification: **Not Applicable**

Is training provided to the Pretreatment System Operator(s)?  Yes  No  N/A

If Yes, list type and frequency:

Is the discharge from the Pretreatment System?  Batch  Continuous  Combination

If any discharges are batch type or combination, describe the following: **Not Applicable**

Volume of each batch: \_\_\_\_\_ gallons per

Describe process from which batch originated (spent bath, e.g.): **Not Applicable**

Approximate duration of batch discharge:

Meter Type	Calibration Procedure and Frequency	Comments (Totalizer Reading)
		<b>Not Applicable</b>

**Attachment D: Chemical Storage Area(s)**

Does the facility have a designated chemical storage area(s)?     Yes     No

Was this area(s) visually inspected?     Yes     No     N/A

Describe Chemical Storage Area(s)	Are there floor drains in this area?	If yes, where does this drain lead to?
1.	<input type="checkbox"/> Yes <input type="checkbox"/> No	<input type="checkbox"/> Pretreatment <input type="checkbox"/> Sanitary Sewer <input type="checkbox"/> Storm Sewer
2.	<input type="checkbox"/> Yes <input type="checkbox"/> No	<input type="checkbox"/> Pretreatment <input type="checkbox"/> Sanitary Sewer <input type="checkbox"/> Storm Sewer
3.	<input type="checkbox"/> Yes <input type="checkbox"/> No	<input type="checkbox"/> Pretreatment <input type="checkbox"/> Sanitary Sewer <input type="checkbox"/> Storm Sewer
4.	<input type="checkbox"/> Yes <input type="checkbox"/> No	<input type="checkbox"/> Pretreatment <input type="checkbox"/> Sanitary Sewer <input type="checkbox"/> Storm Sewer

Does the Chemical Storage Area(s) contain any of the following?

<input type="checkbox"/> Dikes, Berms for Containment	<input type="checkbox"/> Plugs for Floor Drains
<input type="checkbox"/> Secondary Tanks for Holding	<input type="checkbox"/> Premix (low) Concentrations
<input type="checkbox"/> Alarms	<input type="checkbox"/> Chain restraints, limited access
<input type="checkbox"/> Spills Control Kits for Cleanup	<input type="checkbox"/> Notification Procedures
<input type="checkbox"/> Chemical desegregation within Storage Area	<input type="checkbox"/> Other

Chemical Inventory List (MSDS) on file?     Yes     No     N/A

Were any new MSDS reviewed during the Inspection?     Yes     No     N/A

If yes, list below:


Chemical storage comments:


Chemical handling procedures (totes, dolly, buckets, hardline, etc):


<b>Attachment E: Spill/Slug Control Plan</b>	
Does the facility have a Spill/Slug control plan?	<input type="checkbox"/> yes <input checked="" type="checkbox"/> no <sup>1</sup>
If yes are the following: 403.8(f)(2)(v)(A-D) requirements in place?	
Is the spill/slug control plan <2 years old?	<input type="checkbox"/> yes <input type="checkbox"/> no <input type="checkbox"/> N/A
(A) Describes discharge practices including non routine batch (slug) discharges	<input type="checkbox"/> yes <input type="checkbox"/> no <input type="checkbox"/> N/A
(B) Describes storage and handling of chemicals	<input type="checkbox"/> yes <input type="checkbox"/> no <input type="checkbox"/> N/A
(C) Procedures for immediate notification to POTW of slug discharges	<input type="checkbox"/> yes <input type="checkbox"/> no <input type="checkbox"/> N/A
(D) 1. Describes measures for controlling toxic/hazardous pollutants	<input type="checkbox"/> yes <input type="checkbox"/> no <input type="checkbox"/> N/A
2. Describes procedures and equipment for emergency response	<input type="checkbox"/> yes <input type="checkbox"/> no <input type="checkbox"/> N/A
3. Describes follow-up to limit damage suffered by POTW or environment	<input type="checkbox"/> yes <input type="checkbox"/> no <input type="checkbox"/> N/A
4. Does the facility have Spill/Slug Notification Procedures posted?	<input type="checkbox"/> yes <input type="checkbox"/> no <input type="checkbox"/> N/A
5. Are worker personnel provided training in the event of a spill or slug discharge?	<input type="checkbox"/> yes <input type="checkbox"/> no <input type="checkbox"/> N/A
If no:	
Does the facility have Spill/Slug Notification Procedures posted?	<input type="checkbox"/> yes <input type="checkbox"/> no
Is it posted in areas where chemicals are used and stored?	<input type="checkbox"/> yes <input type="checkbox"/> no
If Yes how many?	
Are appropriate personnel provided training in the event of a spill or slug discharge?	<input type="checkbox"/> yes <input type="checkbox"/> no
Have there been any non-routine, episodic discharges or chemical spills in the past year?	<input type="checkbox"/> yes <input type="checkbox"/> no
(Briefly Describe, Include Dates)	
Was the City notified of these occurrences? <input type="checkbox"/> yes <input type="checkbox"/> no <input type="checkbox"/> N/A	
<b>Visual Inspection of Discharge Lines/Points</b>	
Provide description of manhole condition and flow channel of the following where applicable:	
Sampling / Monitoring Point <i>Circulating Pond</i>	
Total Flow Monitoring Point <i>Not Applicable (Batch Discharge)</i>	
Upstream Manhole	
Point of Connection:	

<sup>1</sup>No open floor drains to POTW except one located in Die Cleaning Room.

**Attachment F: Self-Monitoring & if CFR 433, TTO/TOMP Requirements**

Have Operator (or person collecting the sample) to describe how composite and grab samples are collected and preserved. Record descriptions. Include name of individual and title.

*Grab sample from pond return pipe*

Where is the sample point located?

<input type="checkbox"/> End of Process	<input type="checkbox"/> Pretreatment Effluent	<input type="checkbox"/> Total Flow
<input type="checkbox"/> Combined Flow	<input type="checkbox"/> Metered Flow	<input type="checkbox"/> Flow Actuator
<input type="checkbox"/> Private Manhole	<input type="checkbox"/> Utility Manhole	<input type="checkbox"/> Advance Notice Required
<input type="checkbox"/> Safety Hazards Identified	<input checked="" type="checkbox"/> Recirculating System	<input type="checkbox"/>

Is the Sample Collection Site Adequate?  Yes  No  N/A

Does the facility rep. request a split sample on this sampling/inspection?  Yes  No

Does the facility perform self-monitoring tests in-house?  Yes  No  N/A

If no, record the name and address of Contract Lab: *American Interplex*

Automatic Sampler  or Manual

IU Self-Monitoring Results reviewed:  Yes  No  N/A

Is the Contract Lab certified by ADEQ for test parameters?  Yes  No  N/A

Dates and Times of Sample Analysis Recorded?  Yes  No  N/A

Correct Methods Used for Test Analysis (Refer To 40CFR Part 136)  Yes  No  N/A

EPA recommended holding times being met (Refer to 40CFR Part 136)  Yes  No  N/A

Chain of Custody Records for Self-Monitoring Samples Reviewed  Yes  No  N/A

Were correct Sample Types Collected  Yes  No  N/A

Dates and times of Sample Collection Recorded?  Yes  No  N/A

Were Samples preserved correctly (refer to 40CFR Part 136)  Yes  No  N/A

Were Self Monitoring records on file for past 3 years?  Yes  No  N/A

List the parameters the facility monitors and the frequency:

<input type="checkbox"/> Cd(t)	<input checked="" type="checkbox"/> Cu(t)	<input checked="" type="checkbox"/> Cr(t)	<input checked="" type="checkbox"/> Ni(t)	<input checked="" type="checkbox"/> Pb(t)
<input type="checkbox"/> Ag(t)	<input checked="" type="checkbox"/> Zn(t)	<input type="checkbox"/> pH	<input type="checkbox"/> CN <sup>-</sup> (t)	<input type="checkbox"/> CN <sup>-</sup> (a-c)
<input type="checkbox"/> TTO-Vol	<input type="checkbox"/> TTO-B/N	<input type="checkbox"/> TTO-A.E.	<input type="checkbox"/> TTO-Pest	<input type="checkbox"/> Cr(hex)
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

**Toxic Organic Management Plan (TOMP) for Metal Finishers under CFR 433**

How does the IU report TTO?  O&G Analysis  Certification Statement

Does the facility have a Toxic Organic Management Plan?  Yes  No  N/A

**If yes**, Does the plan show how toxic organics are used, stored, and disposed?  Yes  No  N/A

List the date of the last revision to the TOMP:

Is the TOMP being followed as written?  Yes  No  N/A (If no, provide explanation in comments.)

**If no**, is there evidence that a TOMP is needed?  Yes  No  N/A (If yes, provide description of evidence in comments.)

Comments: *Even though Algonquin does not have O&G treatment, Algonquin may continue to sample for O&G in lieu of testing for the toxic organics [Ref: 40 CFR 467.03(b), 40 CFR 468.03(b) & Dev Doc Al Forming Pt Source (440184073B, page 1175)/Dev Doc Cu Forming Pt Source (440184074, page 494). Nonetheless, O&G treatment is not necessary because none of the chemicals in the facility have regulated Toxic Organics.*



5301 Northshore Drive  
North Little Rock, AR 72118  
Telephone: 501-682-0744

**Client Report For:** Algonquin Ind. Div 2013 1373  
**Attention:**  
**Client Address:**

,

**Report Date:** May 16, 2013  
**LAB ID:** AR13APR24-08  
**Comment:**

Approved By: \_\_\_\_\_

Date: May 16, 2013

**Client:** Special Samples

**Client Sample ID:** AGQ

**Lab ID:** 2013-1373

**Collection Date:** 4/23/2013 1:37:00 PM

**Matrix:** Water

Analyses

**Total Metals by EPA 200.8**

**EPA 200.8**

**Batch: 13051310 Run: 1**

	<u>Result</u>	<u>Reporting Limit</u>	<u>MDL</u>	<u>Qual</u>	<u>Unit</u>
Aluminum	<200	200	20		ug/L
Antimony	<100	100	5		ug/L
Arsenic	<10	10	0.5		ug/L
Barium	<100	100	2.0		ug/L
Beryllium	<5	5	0.1		ug/L
Boron	<250	250	5.0		ug/L
Cadmium	<10	10	0.3		ug/L
Calcium	13.2	0.4	0.04		mg/L
Chromium	<10	10	0.3		ug/L
Cobalt	<10	10	0.5		ug/L
Copper	201	10	0.5		ug/L
Iron	268	200	10.0		ug/L
Lead	<10	10	0.1		ug/L
Magnesium	3.31	1	0.1		mg/L
Manganese	41.3	10	0.2		ug/L
Nickel	<25	25	0.5		ug/L
Potassium	<10	10	0.05		mg/L
Selenium	<20	20	0.5		ug/L
Silver	<50	50	1.0		ug/L
Sodium	76.7	0.4	0.02		mg/L
Thallium	<25	25	0.05		ug/L
Vanadium	<25	25	1.0		ug/L
Zinc	<30	30	2.0		ug/L
Dilution Factor	10				
Analyzed By	Robert Graddy				
Analysis Date/Time	May 9 2013 10:01PM				
Prep By					
Prep Date/Time					

## Analytical Quality Control Results Report

<b>Batch: 13051310</b>	<b>ICP Metals - water (total)</b>
<b>AGQ</b>	<b>LIMS ID: 2013-1373</b>

*ICP Metals - water (Total) DUP*

*Run: 1*

<i>Parameter</i>	<i>Result</i>	<i>DL</i>	<i>RL</i>	<i>Accuracy Control</i>	<i>Precision Control</i>
Manganese (RPD)	20 %				0 - 20
Nickel (RPD)	18 %				0 - 20
Nickel	<25 ug/L	5	25		
Potassium	<10 mg/L	0.5	10		
Potassium (RPD)	3.0 %				0 - 20
Selenium (RPD)	257 %				0 - 20
Selenium	<20 ug/L	5	20		
Silver	<50 ug/L	10	50		
Silver (RPD)	0 %				0 - 20
Sodium (RPD)	2.4 %				0 - 20
Sodium	78.6 mg/L	0.2	0.4		
Thallium	<25 ug/L	0.5	25		
Thallium (RPD)	0 %				0 - 20
Vanadium (RPD)	0 %				0 - 20
Vanadium	<25 ug/L	10	25		
Zinc	<30 ug/L	20	30		
Zinc (RPD)	56.8 %				0 - 20
Dilution Factor	10				
Analyzed By	Robert Graddy				
Analysis Date/Time	May 9 2013 10:08PM				
Aluminum	<200 ug/L	200	200		
Aluminum (RPD)	5.1 %				0 - 20
Antimony (RPD)	0 %				0 - 20
Antimony	<100 ug/L	50	100		
Arsenic	<10 ug/L	5	10		
Arsenic (RPD)	19.4 %				0 - 20
Barium (RPD)	0.6 %				0 - 20
Barium	<100 ug/L	20	100		
Beryllium	<5 ug/L	1	5		
Beryllium (RPD)	0 %				0 - 20



Arkansas Department of Environmental Quality  
 5301 Northshore Drive  
 North Little Rock, AR 72118

Laboratory Contact: Jeff Ruehr  
 Ruehr@adeq.state.ar.us  
 501-682-0955

Boron (RPD)	4.9 %			0 - 20
Boron	<250 ug/L	50	250	
Cadmium (RPD)	0 %			0 - 20
Cadmium	<10 ug/L	3	10	
Calcium	13.7 mg/L	0.4	0.4	
Calcium (RPD)	3.6 %			0 - 20
Chromium (RPD)	78.5 %			0 - 20
Chromium	<10 ug/L	3	10	
Cobalt	<10 ug/L	5	10	
Cobalt (RPD)	0 %			0 - 20
Copper (RPD)	7.4 %			0 - 20
Copper	186 ug/L	5	10	
Iron	238 ug/L	100	200	
Iron (RPD)	11.5 %			0 - 20
Lead (RPD)	3.0 %			0 - 20
Lead	<10 ug/L	1	10	
Magnesium	3.36 mg/L	1	1	
Magnesium (RPD)	1.5 %			0 - 20
Manganese	34 ug/L	2	10	